



Dart Aerospace Ltd.
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644.4101

Job Sheet 181912-A



Part No: 644.4101

Job Qty: 4 ea

Part Name: Pivot Step Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 9/28/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG 644.4100 Rev F2 IPP Rev B 18.04.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 Ea		9/28/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	4 pcs		9/28/18	0.00	4.00	Small Fab-8		
120	QC	4 pcs		9/28/18	0.00	0.00	QC5		
130	Packaging	4 pcs		9/28/18	0.00	0.00	Packaging3		
140	QC21-FG	4 Ea		9/28/18	0.00	0.00	QC21		

Part Op 110 - ASSEMBLE BRACKETS AS PER DWG
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
644.4103 ✓	Aft Bracket Assembly	4 Ea (1 ea)	100-Start up Operation	
644.4110 ✓	Aft Bracket, Large	4 Ea (1 ea)	100-Start up Operation	
644.4118	Washer, Nylon	8 Ea (2 ea)	100-Start up Operation	
644.4120	Spacer, Crosstube	4 Ea (1 ea)	100-Start up Operation	
AN310-4	Nut	4 Ea (1 ea)	100-Start up Operation	
AN4-45 ✓	Bolt	4 Ea (1 ea)	100-Start up Operation	
AN4-47A	Bolt	4 Ea (1 ea)	100-Start up Operation	
AN5-43A	Bolt	8 Ea (2 ea)	100-Start up Operation	
MS21044N4 ✓	Nut, Self-Locking	4 Ea (1 ea)	100-Start up Operation	
MS21044N5	Nut	8 Ea (2 ea)	100-Start up Operation	
MS24665-132	Cotter Pins	4 Ea (1 ea)	100-Start up Operation	
NAS1149C0463R	Washer	16 Ea (4 ea)	100-Start up Operation	
NAS1149C0563R	Washer	16 Ea (4 ea)	100-Start up Operation	
644.4112 ✓	Spacer	8 Ea (2 ea)	110-Small Fab	
644.4113 104	Spacer, Stop	8 Ea (2 ea)	110-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	644.4103	4	1	0
	644.4110	4	21	0
	644.4118	8	42	0
	644.4120	4	11	0
	AN310-4	4	94	0
	AN4-45	4	32	0
	AN4-47A	4	35	0
	AN5-43A	8	56	0
	MS21044N4	4	142	0
	MS21044N5	8	147	0
	MS24665-132	4	255	0
	NAS1149C0463R	16	21	0
	NAS1149C0563R	16	149	0
110-Small Fab	644.4112	8	22	0
	644.4113	8	22	0

Part Specifications

Specifications could not be found.

Plex 10/23/18 3:50 PM dart.leroux.jason



Dart Hawkesbury
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Container Trace

S120782 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No
S060062-1	S060062	Allocated	AN310-4	Receive Ea	100	6/14/2018 11:57 AM	40.000	Ea	Start Up Stores/Pkg-1	S060062			
S103363	S018262	Stock	M2024T3S.125	Receive sf	100	8/18/2018 8:23 AM	0.360	sf	MAT021	S018262			
S103364	S038528	Allocated	M2024T3S.125	Start up Operation	90	8/18/2018 8:23 AM	12.960	sf	Start Up Waterjet	S038528	181928	Start Up Waterjet	
S103364	S103363	Allocated	M2024T3S.125	Start up Operation	90	8/18/2018 8:23 AM	0.360	sf	Start Up Waterjet	S018262	181928	Start Up Waterjet	
S103369	S037180	Stock	M2024T3S.125	Receive sf	100	8/18/2018 1:00 PM	13.320	sf	MAT022	S018262			
S103370	S103369	Allocated	M2024T3S.125	Start up Operation	90	8/18/2018 1:01 PM	13.320	sf	Start Up Waterjet	S018262	181916	Start Up Waterjet	
S104136	FMAT018	Stock	8555K999	Receive sf	100	8/22/2018 10:31 AM	0.840	sf	MAT018	M137673			
S104138	S104136	Allocated	8555K999	Start up Operation	100	8/22/2018 10:31 AM	0.840	sf	Start Up Waterjet2	M137673	181919	Start Up Waterjet2	
S107770	S054495	Stock	M2024T3S.160	Receive sf	100	9/4/2018 11:29 AM	5.760	sf	MAT				
S107771	S107770	Allocated	M2024T3S.160	Start up Operation	90	9/4/2018 11:30 AM	5.760	sf	Start Up Waterjet		182832	Start Up Waterjet	
S113021	S090365	Stock	M6061T6R0.625	Receive Ft	100	9/24/2018 2:15 PM	8.850	ft	MAT012				
S113032	S113021	Allocated	M6061T6R0.625	Start up Operation	100	9/24/2018 2:24 PM	8.850	ft	Start Up Machining-4		181920	Start Up Machining-4	
S114691	FMAT018	Stock	8555K999	Receive sf	100	9/29/2018 3:55 PM	1.378	sf	MAT018	M137673			
S114693	S114691	Allocated	8555K999	Start up Operation	100	9/29/2018 3:56 PM	1.378	sf	Start Up Waterjet2	M137673	182814	Start Up Waterjet2	
S116605	S103370	Allocated	644.4110	Packaging	160	10/9/2018 10:19 AM	5.000	Ea	Small Fab-8	S103370	181916	Packaging2	
S116980	S103370	Allocated	644.4110	Packaging	160	10/10/2018 11:05 AM	12.000	Ea	Small Fab-8	S103370	181916	Packaging2	
S117015	FM136199-40	Stock	MS20426AD5-8	Receive Ea	100	10/10/2018 11:40 AM	60.000	Ea	ST311	M136199			
S117026	S117015	Allocated	MS20426AD5-8	Start up Operation	90	10/10/2018 11:48 AM	60.000	Ea	Start Up Small Fab-4	M136199	181914	Start Up Small Fab-4	
S117026	S103364	Allocated	644.4111	Start up Operation	90	10/10/2018 11:48 AM	20.000	Ea	Start Up Small Fab-4	S103364	181914	Start Up Small Fab-4	
S117026	S107771	Allocated	644.4115	Start up Operation	90	10/10/2018 11:48 AM	20.000	Ea	Start Up Small Fab-4	S107771	181914	Start Up Small Fab-4	
S120695	S117026	Stock	644.4103	QC21-SA	130	10/23/2018 1:38 PM	15.000	Ea	GA	S117026	181914		
S120696	S113032	Stock	644.4120	QC21-SA	200	10/23/2018 1:39 PM	15.000	Ea	CCK135	S113032	181920		
S120709	S082904	Stock	AN310-4	Receive Ea	100	10/23/2018 1:56 PM	5.000	Ea	ST331	S082904			
S120710	S060953	Stock	AN4-45	Receive Ea	100	10/23/2018 1:57 PM	15.000	Ea	OVER003				
S120714	S062292	Stock	AN4-47A	Receive Ea	100	10/23/2018 2:03 PM	15.000	Ea	ST341	S062292			
S120715	S062294	Stock	AN5-43A	Receive Ea	100	10/23/2018 2:03 PM	30.000	Ea	ST336	S062294			
S120718	S097089	Stock	MS21044N5	Receive Ea	100	10/23/2018 2:04 PM	30.000	Ea	ST302				
S120719	fm136349-40	Stock	MS24685-132	Receive Ea	100	10/23/2018 2:04 PM	15.000	Ea	ST289	M136349			
S120721	S053953	Stock	NAS1149C0463R	Receive Ea	100	10/23/2018 2:04 PM	60.000	Ea	ST266	S053953			
S120722	S060989	Stock	NAS1149C0563R	Receive Ea	100	10/23/2018 2:04 PM	60.000	Ea	ST265	S060989			
S120729	S119266	Stock	MS21044N4	Receive Ea	100	10/23/2018 2:22 PM	3.000	Ea	ST302	S119266			
S120733	S114693	Stock	644.4118	QC21-SA	150	10/23/2018 2:28 PM	8.000	Ea	CCK135	S114693	182814		
S120734	S060062-1	Allocated	AN310-4	Start up Operation	100	10/23/2018 2:30 PM	10.000	Ea	Start Up Small Fab-4	S060062	181912	Start Up Small Fab-4	
S120734	S120709	Allocated	AN310-4	Start up Operation	100	10/23/2018 2:30 PM	5.000	Ea	Start Up Small Fab-4	S082904	181912	Start Up Small Fab-4	
S120734	S120710	Allocated	AN4-45	Start up Operation	100	10/23/2018 2:30 PM	15.000	Ea	Start Up Small Fab-4		181912	Start Up Small Fab-4	
S120734	S120714	Allocated	AN4-47A	Start up Operation	100	10/23/2018 2:30 PM	15.000	Ea	Start Up Small Fab-4	S062292	181912	Start Up Small Fab-4	
S120734	S120715	Allocated	AN5-43A	Start up Operation	100	10/23/2018 2:30 PM	30.000	Ea	Start Up Small Fab-4	S062294	181912	Start Up Small Fab-4	
S120734	S092510	Allocated	MS21044N4	Start up Operation	100	10/23/2018 2:30 PM	12.000	Ea	Start Up Small Fab-4	S092510	181912	Start Up Small Fab-4	
S120734	S120729	Allocated	MS21044N4	Start up Operation	100	10/23/2018 2:30 PM	3.000	Ea	Start Up Small Fab-4	S119266	181912	Start Up Small Fab-4	
S120734	S120718	Allocated	MS21044N5	Start up Operation	100	10/23/2018 2:30 PM	30.000	Ea	Start Up Small Fab-4		181912	Start Up Small Fab-4	
S120734	S120719	Allocated	MS24685-132	Start up Operation	100	10/23/2018 2:30 PM	15.000	Ea	Start Up Small Fab-4	M136349	181912	Start Up Small Fab-4	
S120734	S120721	Allocated	NAS1149C0463R	Start up Operation	100	10/23/2018 2:30 PM	60.000	Ea	Start Up Small Fab-4	S053953	181912	Start Up Small Fab-4	
S120734	S120722	Allocated	NAS1149C0563R	Start up Operation	100	10/23/2018 2:30 PM	60.000	Ea	Start Up Small Fab-4	S060989	181912	Start Up Small Fab-4	
S120734	S120695	Allocated	644.4103	Start up Operation	100	10/23/2018 2:30 PM	15.000	Ea	Start Up Small Fab-4	S117026	181912	Start Up Small Fab-4	
S120734	S116605	Allocated	644.4110	Start up Operation	100	10/23/2018 2:30 PM	4.000	Ea	Start Up Small Fab-4	S103370	181912	Start Up Small Fab-4	

S120792 Container Trace - Upstream													
Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No
S120734	S116980	Allocated	644.4110	Start up Operation	100	10/23/2018 2:30 PM	11.000	Ea	Start Up Small Fab-4	S103370	181912	Start Up Small Fab-4	
S120734	S104138	Allocated	644.4118	Start up Operation	100	10/23/2018 2:30 PM	22.000	Ea	Start Up Small Fab-4	S104138	181912	Start Up Small Fab-4	
S120734	S120733	Allocated	644.4118	Start up Operation	100	10/23/2018 2:30 PM	8.000	Ea	Start Up Small Fab-4	S114693	181912	Start Up Small Fab-4	
S120734	S120696	Allocated	644.4120	Start up Operation	100	10/23/2018 2:30 PM	15.000	Ea	Start Up Small Fab-4	S113032	181912	Start Up Small Fab-4	
S120792	S120734	Shipped	644.4101	Start up Operation	100	10/23/2018 3:49 PM	4.000	Ea	GA	S120734	181912	Start Up Small Fab-4	

S120792 Details										
Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
644.4101	Start up Operation		Allocated	4.000	0.000	10/23/2018 3:49 PM	Jason Leroux	181912-A	Start Up Small Fab-4	S120734

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